

TBSW Slatted Bed Board™

Floor-Standing Assembly Instructions

Follow these five steps to assemble the frame, fit the legs and secure the four boards.

Tools needed: Allen key, spanner and rubber mallet (optional).

Before you start: Unpack the parts and work on a clean, soft surface to protect the finish.

Step 1 Arrange the frame rails

Lay out the two side rails and two cross rails in a rectangle, as shown below.

Keep the groups of four bracket fixing holes towards the bottom of the rails, facing into the frame. These holes are used to attach the two corner brackets at each corner.

The board fixing holes along the top edges of the side rails must face upwards. Check the board arrangement in Step 5 before joining the frame.



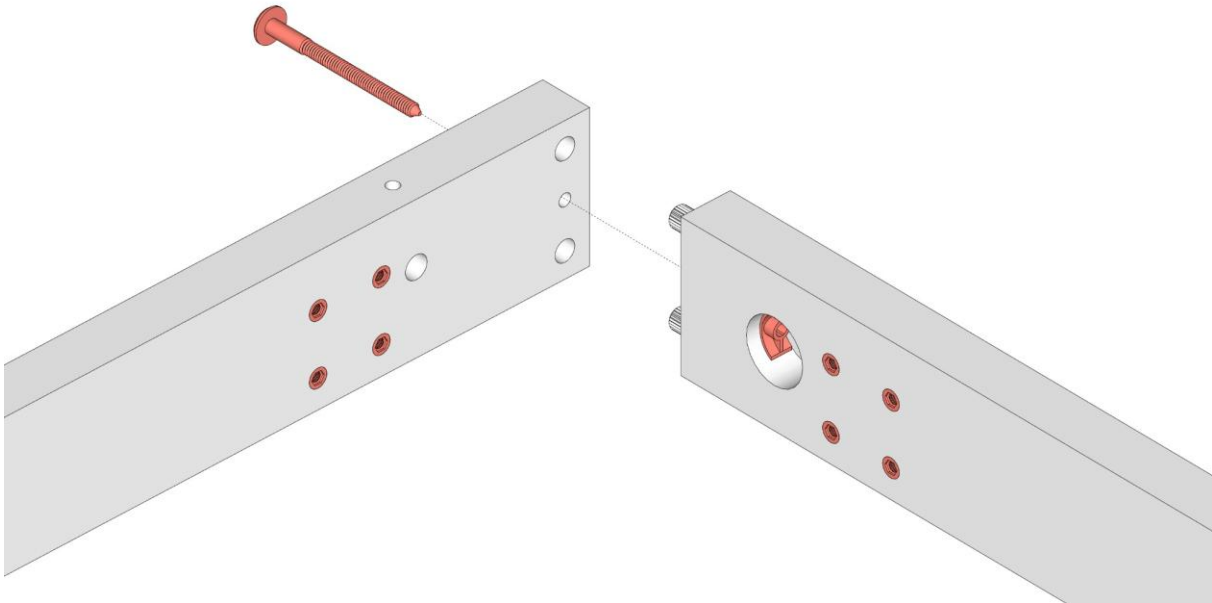
Rail layout before joining the four corners

Step 2 Join the four corners

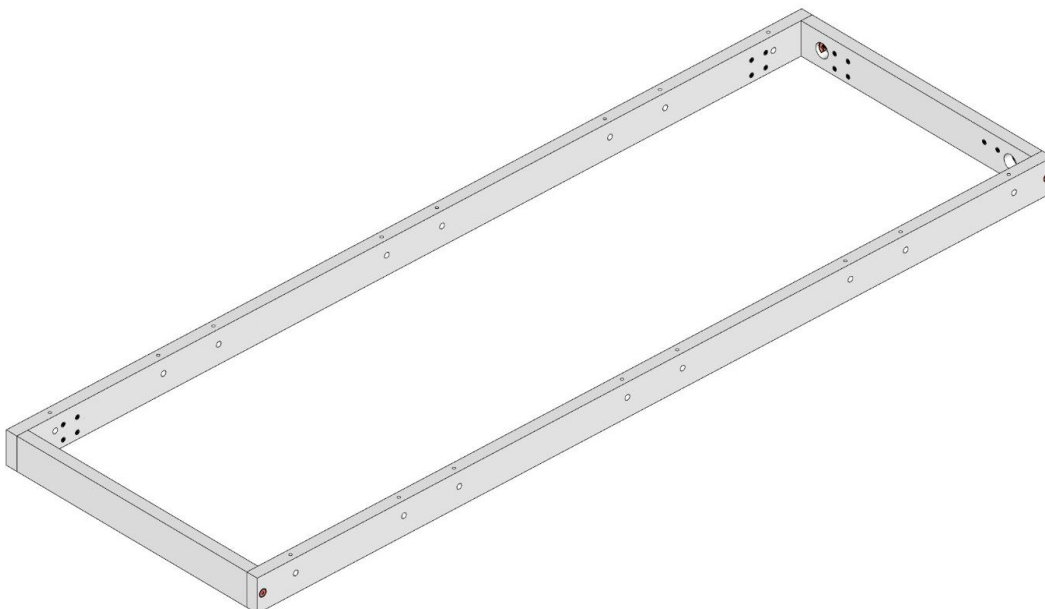
Insert the wooden dowels into the pre-drilled holes at the ends of the cross rails. Tap them gently with a rubber mallet if required.

Seat the half-moon washer in the large recess in the cross rail. Align the dowels with the holes in the side rail and push the joint together.

Secure the joint using the M6 bolt and half-moon washer, as shown. Tighten with the Allen key. Repeat at all four corners.



Corner joint with wooden dowels M6 bolt and half-moon washer



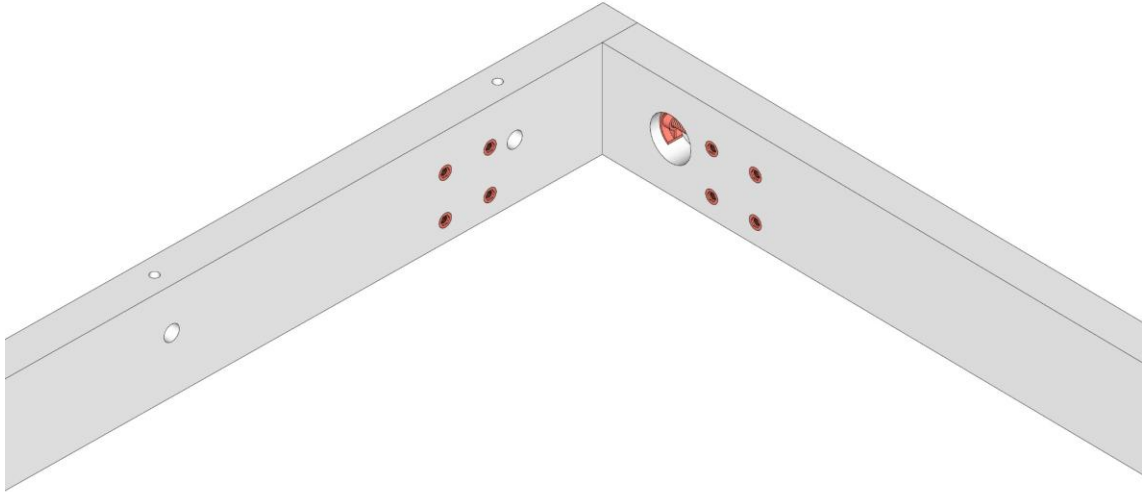
Frame after all four corners have been joined

Step 3 Attach the corner brackets

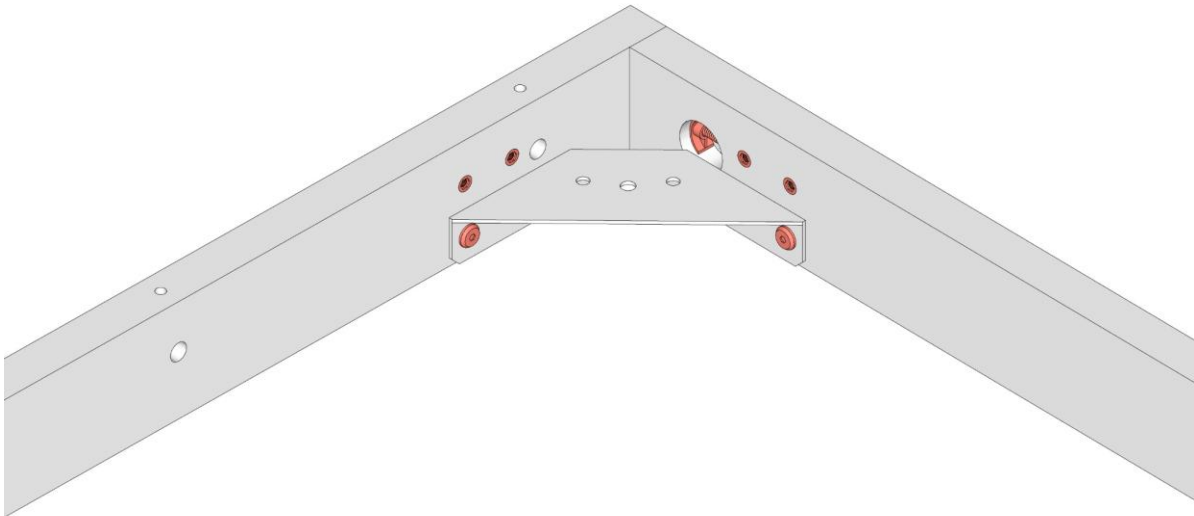
Fit two corner brackets at each corner, one above the other, as shown below.

Align the first bracket with the lower fixing holes and secure it with the supplied bolts. Fit the second bracket above it and align it with the remaining fixing holes.

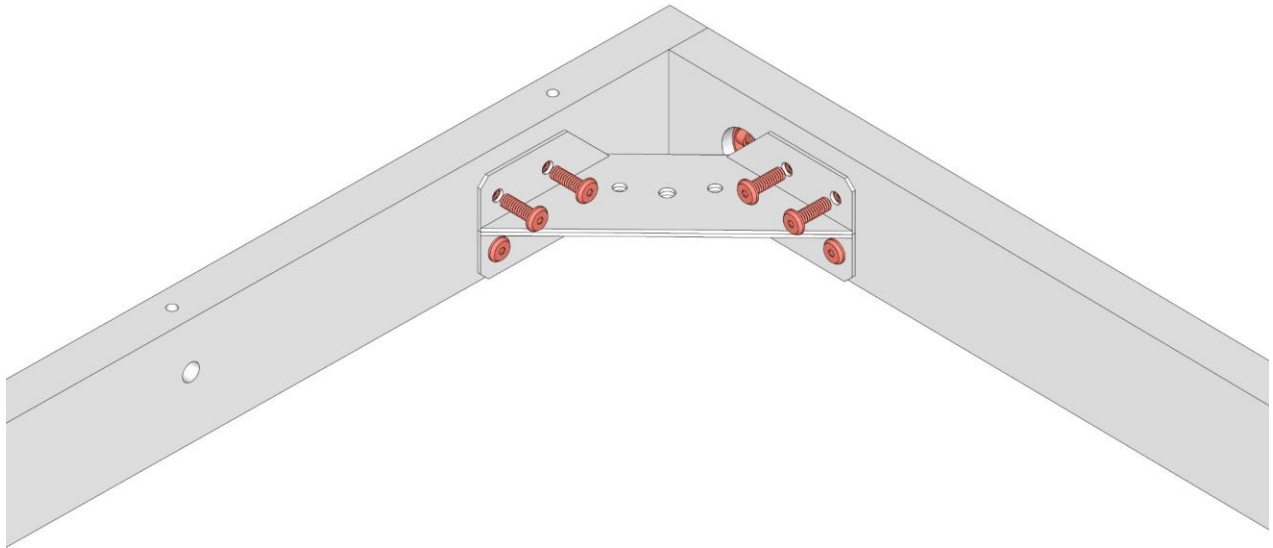
Insert the remaining bolts and tighten all bracket bolts with the Allen key. Repeat at all four corners.



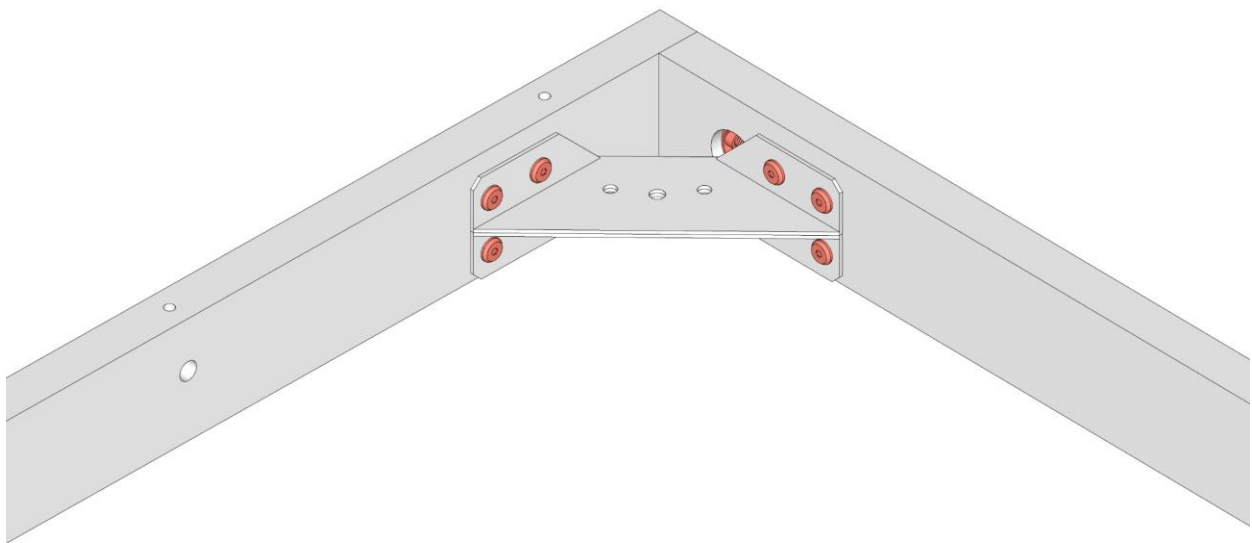
Joined corner before fitting the brackets



First bracket fitted at the lower fixing holes



Second bracket above the first with its bolts ready to fit

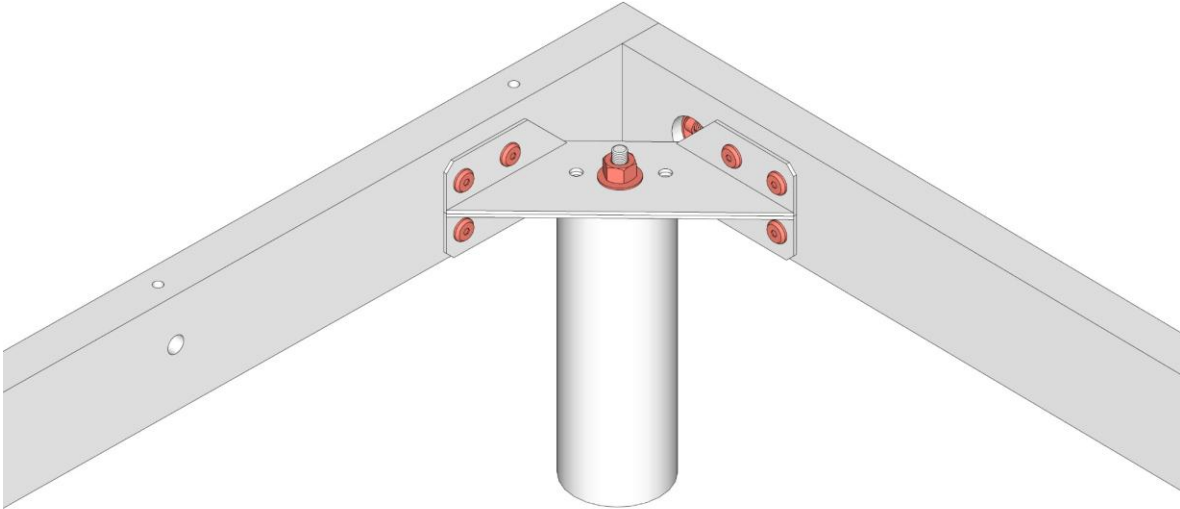


Both brackets secured ready to attach the leg

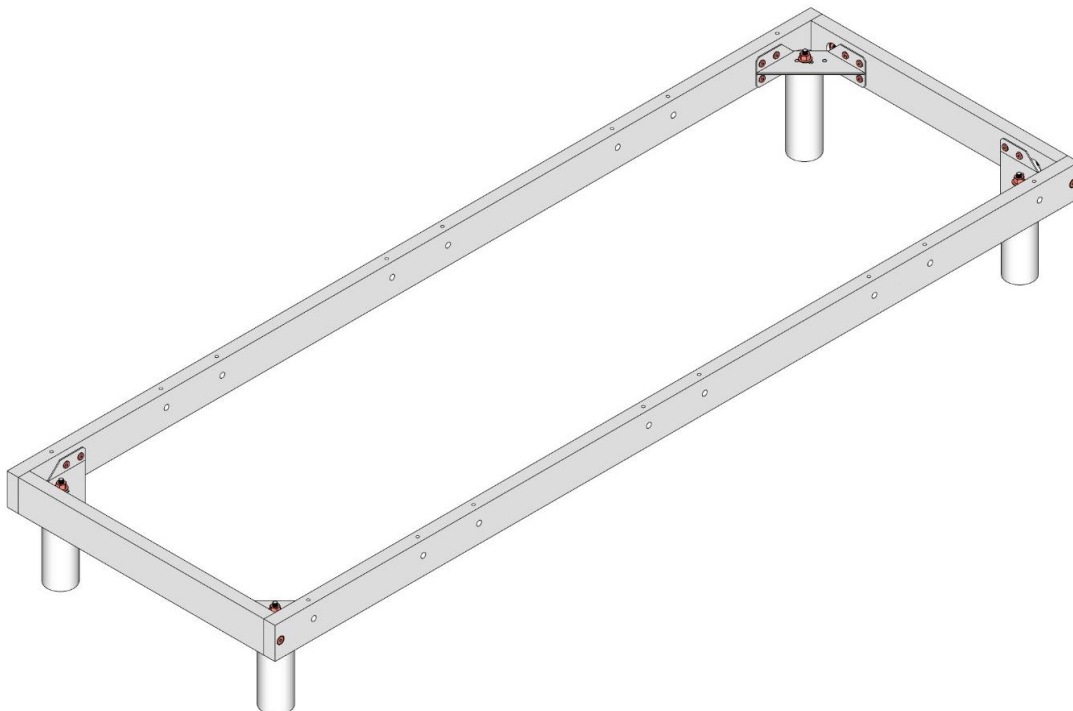
Step 4 Attach the legs

Support the frame securely. Place a leg below the brackets and pass its threaded stud upwards through the centre hole in the bracket assembly.

Fit the supplied washer over the stud, then screw on the nut. Tighten the nut with the spanner. Repeat at all four corners.



Leg secured through the centre hole with the washer and nut



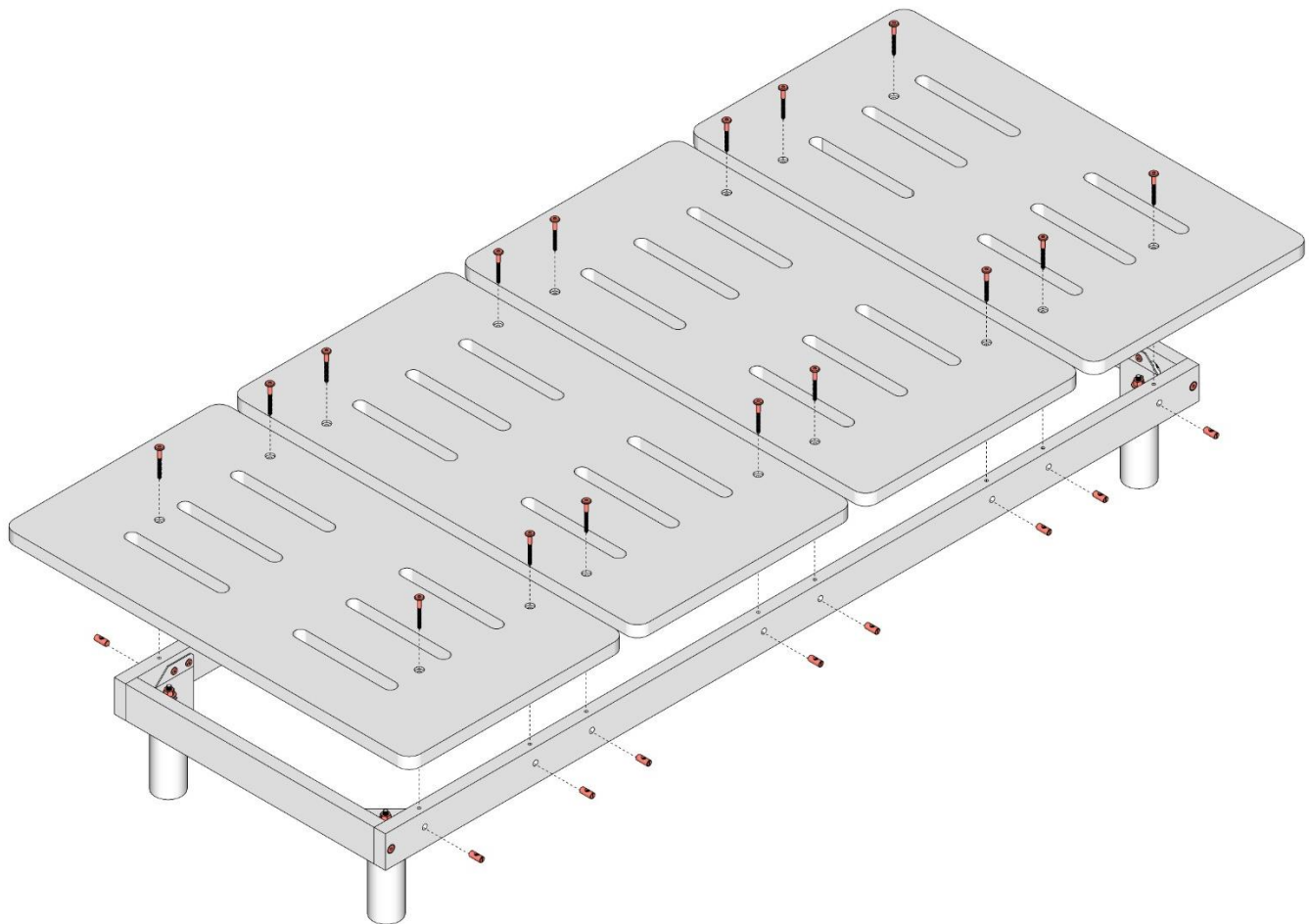
Frame with all four legs fitted

Step 5 Fit the four boards

The top and bottom boards are identical. Place one at each end of the frame. The two middle boards are also identical and fit between the end boards.

Insert the cross dowels into the corresponding round holes in the side faces of the side rails. Align the threaded opening in each cross dowel with the bolt hole above it.

Position the four boards as shown and align their fixing holes with the holes in the tops of the side rails. Insert the supplied bolts through the boards into the cross dowels and tighten with the Allen key.



Four board positions with bolts above and cross dowels in the side rails

Final check: Make sure all corner bolts, bracket bolts, leg nuts and board bolts are secure, and that the frame stands firmly on all four legs before use.